



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBWSTI3045
Job Sheet 203244



Part No: RBWSTI3045

Job Qty: 6 pcs **5 MLL**

Part Name: Nitrogen Tire Inflator



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/19

Job Tracking No:

Due Date: 12/13/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBWSTI3045 Rev.E IPP Rev. A 19.02.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	6 pcs	12/13/19		0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	6 pcs	12/13/19		0.00	0.00	QC 5 - 10		6P 19-11-22
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	6 pcs	12/13/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	28
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	6 pcs	12/13/19	0.00 0.00		QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21
					QC 21 - SA - 53	9-89

NOV 25 2019

Part Op 100 - Small Fab - 1-Assemble as per DWG sheet 1 2-Orient -1 as shown 3-Use PERMATEX thread sealant as required.
Descriptions: 110 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

Job BOM					013066
Part / Item	Component Name	Quantity	Operation	Container	
4M3K	Hose 18" Oal W/MP & MPX 86	5	6 Ea (1 ea) 100-Small Fab - 1	196312	
50695K162	Zinc Plated Fitting 1/4 NPT x 1/16-20 JIC 44	5	6 Ea (1 ea) 100-Small Fab - 1	055039x2, 120488x1 (116870x1)	
5232T243	Standard Tee 1/4 NPT 27	5	6 Ea (1 ea) 100-Small Fab - 1	232913	
5232T313	COUPLING 1/4 NPT TO 1/8 NPT 27	5	6 Ea (1 ea) 100-Small Fab - 1	232909	
5232T316	Hex Nipple 1/4 NPT TO 1/4 NPT 27	5	6 Ea (1 ea) 100-Small Fab - 1	232911	
5274T73	Polypropylene Vial 48	5	6 Ea (1 ea) 100-Small Fab - 1	116850x3 055042x2	
6050T14	Zinc Plated Fitting 1/4 NPTF x 1/4 Plug 27	5	6 Ea (1 ea) 100-Small Fab - 1	118704	
6852K11	Squeeze Grip Valve 48	5	6 Ea (1 ea) 100-Small Fab - 1	232912	
8028	Schrader Valve 22 48	5	6 Ea (1 ea) 100-Small Fab - 1	125476	
8063K37	BRASS VALVE 1/4 NPT MALE x SCHRDER AIR VALVE	5	6 Ea (1 ea) 100-Small Fab - 1	232908	
AMF556	Bleeder Valve 31	5	6 Ea (1 ea) 100-Small Fab - 1	189085x3 175867x2	
RBWSTI3045-7	Pressure Gauge 100	5	6 Ea (1 ea) 100-Small Fab - 1	5080546x4 193274x1	
RBWSTI3045-8	Pressure Gauge 100	5	6 Ea (1 ea) 100-Small Fab - 1	146275	
				161150	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	4M3K	6	11	0
	50695K162	6	6	0
	5232T243	6	2	0
	5232T313	6	1	0
	5232T316	6	2	0
	5274T73	6	6	0
	6050T14	6	8	0
	6852K11	6	2	0
	8028	6	5	0
	8063K37	6	4	0
	DAS AMF556	6	6	0
	21 RBWSTI3045-7 (RBWST13045-7) SHK	6	1	0
	8-55 RBWSTI3045-8	6	10	0
Part Specifications				
Specifications could not be found.				

Plex 11/13/19 1:12 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		MRB (QS042)	
Description Work Order Deviation		Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
		Completed By		Lead hand / Supervisor	
		QC / QA Coordinator			